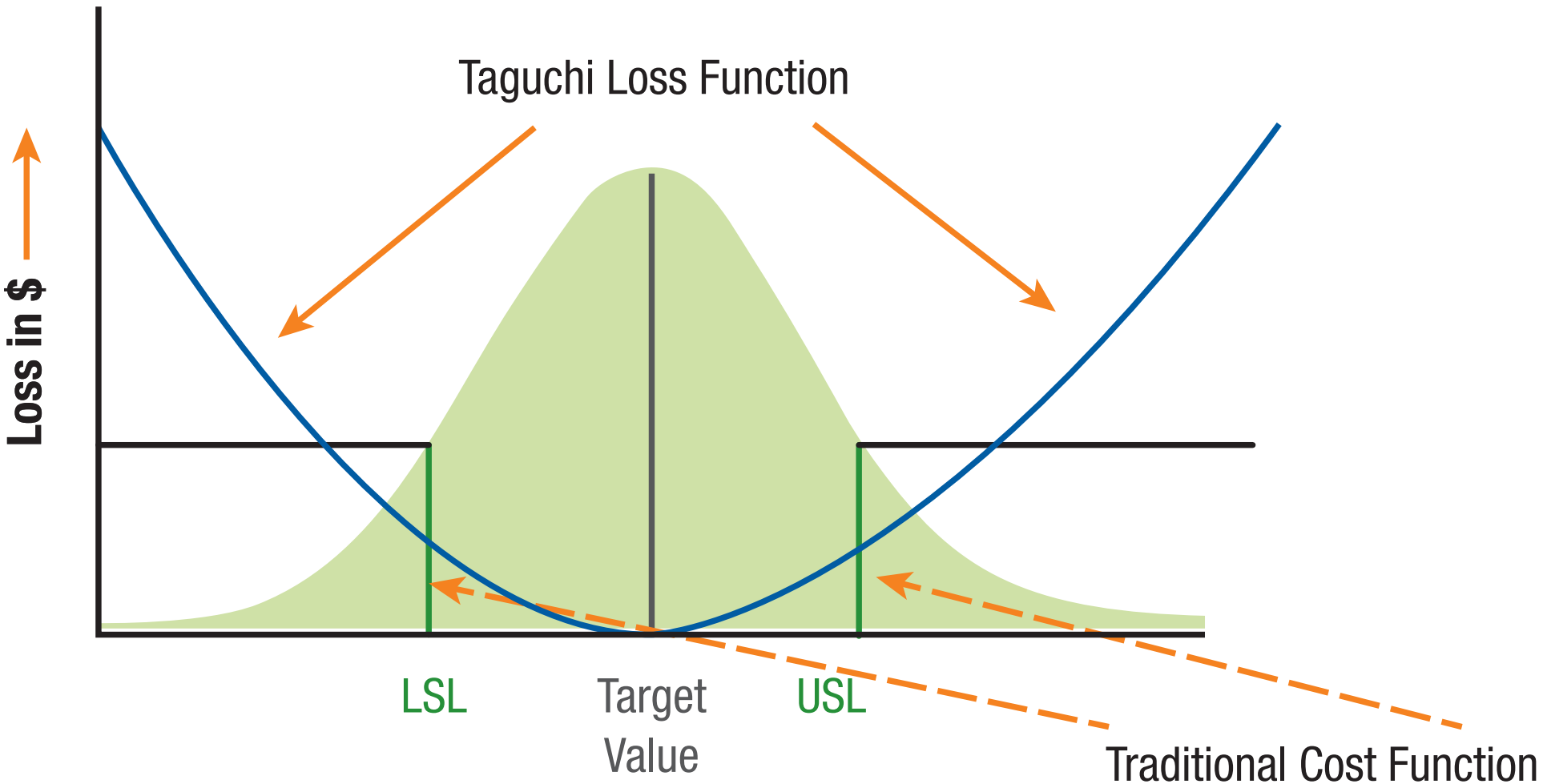FIGURE 6.14b: Taguchi-Loss Function for Larger Deviations From Target Value